

# 15" OVERLAY READY DOOR CLEAR ICE MACHINE

## TUI-15-R/L-OP-D

TUI-15-R-OP-D (Right hinged)

TUI-15-L-OP-D (Left hinged)

### FEATURES

- Environmentally friendly, R600a hydrocarbon refrigerant that improves performance and efficiency while ensuring quiet operation.
- Articulating, soft close hinge allows fully integrated, flexible installations.
- Field-reversible hinge for Overlay Panel Ready models allows for flexibility in the field.
- Produces up to 85lbs. of clear ice per day with a storage capacity of 28lbs.
- Bin Level Control for entertaining flexibility (50%, 65%, 70%, 85%, 100%).
- Patented TruLumina® LED lighting gently illuminates your product and allows you to choose from 14 different color options with the push of a button.
- True Precision Control® with steel touch technology and readout provides ice cycle status.
- Exclusive True Magna Scoop for easy storage on door.
- Industry exclusive, standard built-in drain pump.
- Built-in water filter rated up to 1250 gallons.
- Automatic cleaning system.
- All undercounter models UL rated for outdoor use.
- Energy Star rated.
- 3 year full warranty and 6 year parts/labor warranty on sealed system.

### BUILD YOUR TRUE

Customize your True with a variety of finish and hardware options at [true-residential.com](http://true-residential.com).

CUSTOMIZATION



### SPECIFICATIONS

Dimensions\* (w x h x d) 14<sup>7</sup>/<sub>8</sub>" x 34<sup>1</sup>/<sub>4</sub>" x 23<sup>7</sup>/<sub>8</sub>"

Cutout Dimensions (w x h x d) 15" x 34<sup>1</sup>/<sub>2</sub>" x 24"

Standard Overlay Panel (w x h x d) 14<sup>5</sup>/<sub>8</sub>" x 30<sup>1</sup>/<sub>8</sub>" x <sup>3</sup>/<sub>4</sub>"

Panel provided by others. Other installation options available.  
Consult install guide for details.

#### Operating Requirements

Air Temperature 40°F – 100°F  
Water Temperature 40°F – 100°F  
Water Pressure 20 – 80 PSIG

Maximum Ice Capacity (lbs/day) 85  
Rated Ice Capacity (lbs/day) 75  
Rated Ice Storage (lbs) 28  
Rated Energy Consumption (kWh/lbs) 6.95 / 100  
Rated Water Consumption (Gal/lbs) 25 / 100

#### Plumbing

**Water Supply:** ¼" OD copper, braided stainless steel or PEX tubing and compression fittings (not included).  
**Drain Pump Connection:** ½" NPT.

Weight (lbs.) 125

Voltage 115/60/1  115/60/1 NEMA-5-15R

Amps 2.85

Power Cord Length (ft.) 8

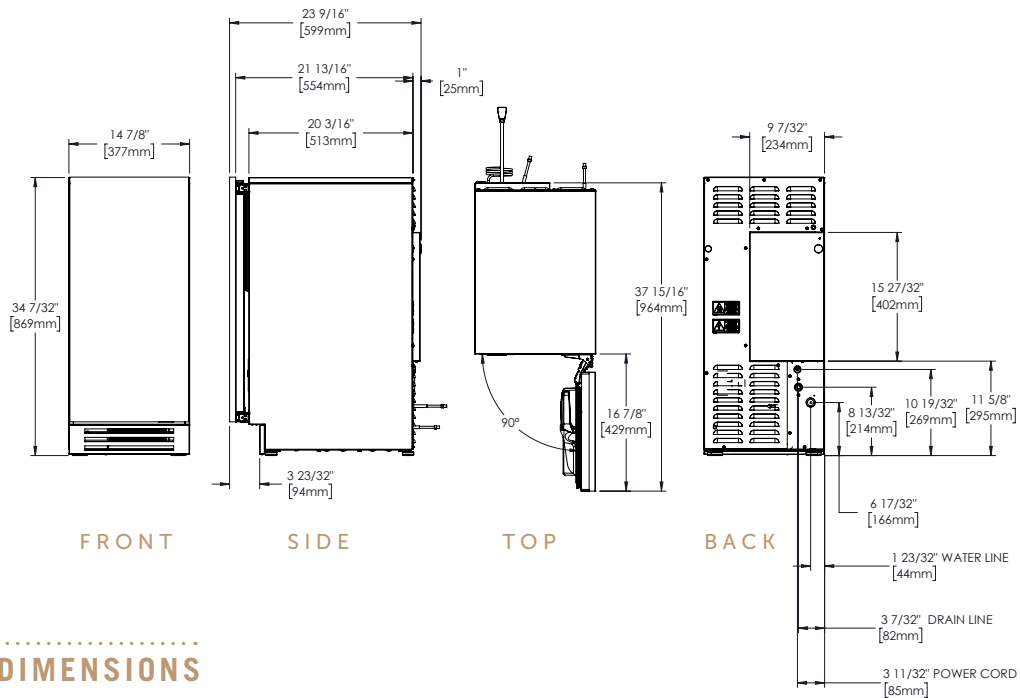
Energy Star Rated Yes

\*NOTE: Overlay models have black powder coated steel exteriors.

\*Dimensions may vary +/- 1/8"

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TUI-15-R/L-OP-D – (shown with a 3/4" cabinetry panel)



OPENING DIMENSIONS



MODEL OPTIONS

MODEL	FINISH
TUI-15-R-OP-D	Overlay panel right-hinged
TUI-15-L-OP-D	Overlay panel left-hinged

ACCESSORIES (OPTIONAL)

- Descaling solution
- Replacement water filter
- Anti-condensation pads

WARRANTY

- 3 year full (parts & labor)
- 6 year sealed system (parts & labor)

